



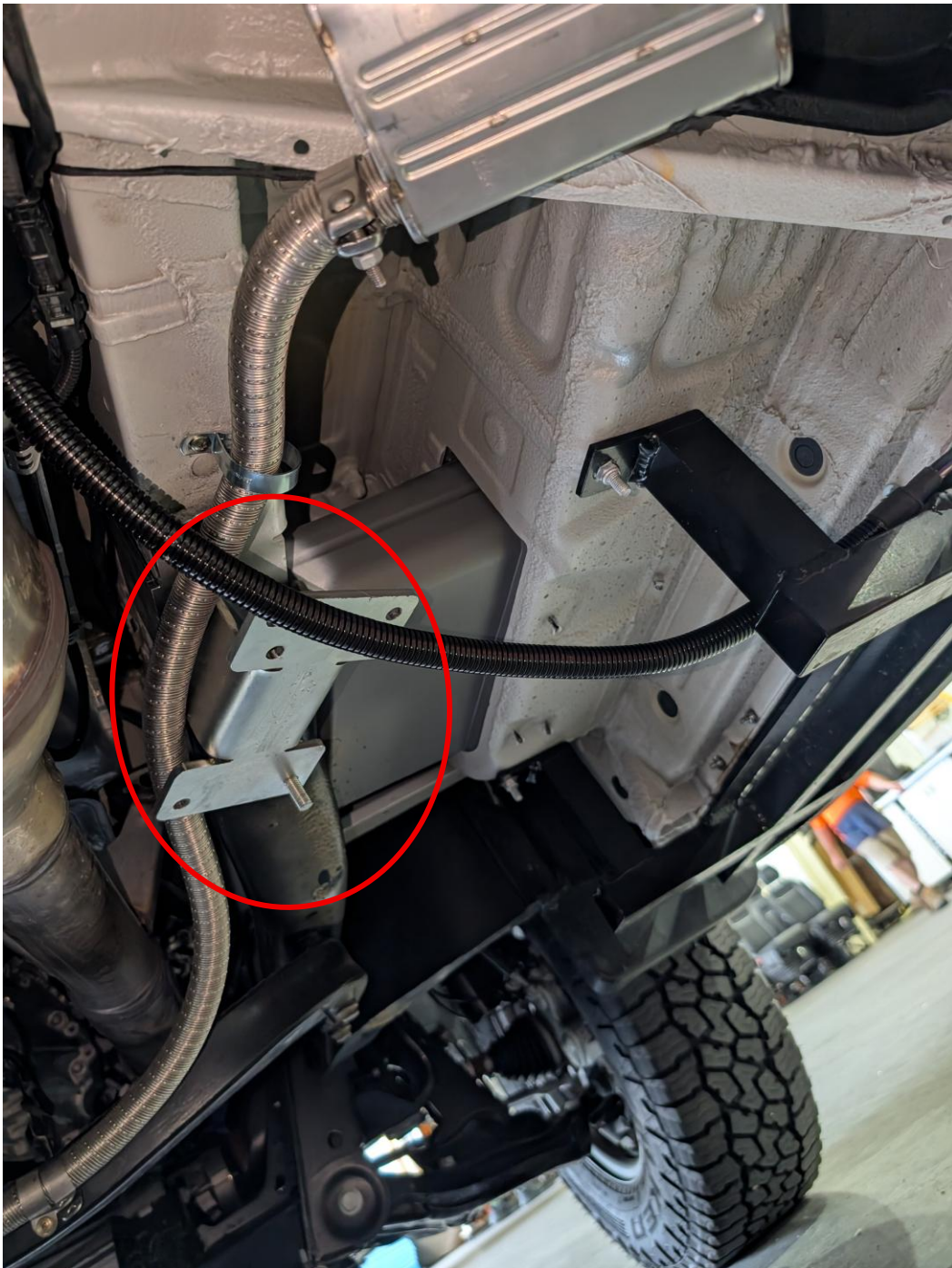
Mercedes Sprinter 416 - 419 Chassis Bracket Installation



Front Passenger side location



Front Driver side location



Front Mounting Guide

1



Step 1 - 2: Insert the nut plate in the hole present on the frame behind the front subframe.

2



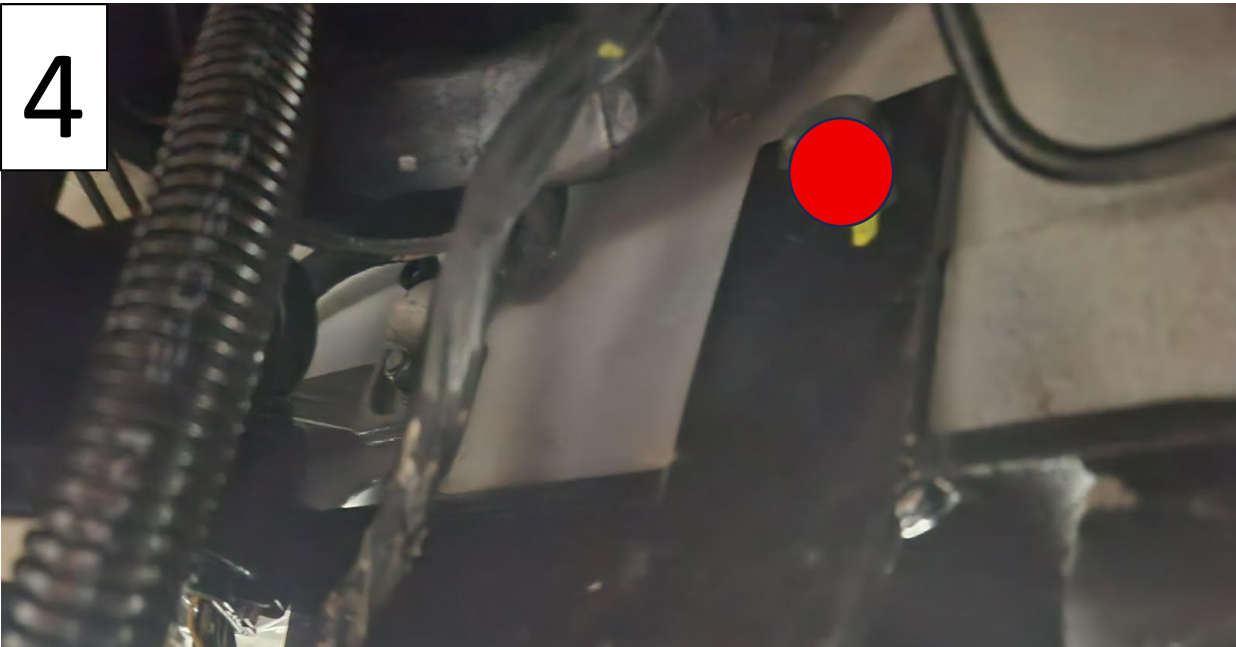
3



Step 3 – 4: Push the bracket firmly around the subframe mount then mark out and drill an 11mm hole into the chassis for the brackets top bolt.

There is a left side and a right side bracket make sure to identify before drilling holes.

4



5



Step 5: Screw the M10 x 30mm into the nut plate to fix the bracket into place then use the M10 x 120mm bolt for the top bracket mount. Torque these to 30NM.

Repeat this for both sides of the vehicle.

When mounting jacks make sure they swing towards the rear of the vehicle.

Rear bracket locations



Rear Mounting Guide



Step 6 - 7: Place the rear bracket over the spring hanger mount as shown, place both nut plates in either side of the hanger.



8



Step 8 – 9: Once both nut plates are in place use the M8 bolts supplied to fix the bracket in place. Torque these to 20NM.

Repeat this for both sides of the vehicle.

When mounting jacks make sure they swing towards the rear of the vehicle

9



Ready to mount Jacks



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